**Safety Instructions**

This storage rack unit must be placed on a level surface. Failure to do so can result in unit failure, poor product performance, or a possible “tipping” safety hazard. **DO NOT STAND ON THE UNIT OR USE THE UNIT AS A LADDER!** **DO NOT OVERLOAD!** Evenly distribute the weight on each shelf, and keep the heaviest loads on the bottom shelf. Use care and the proper attire when working with metal parts.

**General Instructions**

Muscle Rack Bulk Storage Rack is engineered to offer maximum flexibility as well as ease and quickness of assembly. The rack units can stand individually, or for greater stability, be joined together using the common post. Individual beams can be adjusted without disturbing the beams in adjoining units. These instructions should be followed exactly. All parts supplied must be used as shown. Any alteration or deviation from this instruction sheet can result in unit failure. After the unit is assembled, it must be placed on a level surface for safety, and optimal product performance.

**Assembly Instructions**

Attach the beams to the welded end frames as seen in figure 1. Use both welded end frames to establish the left and the right sides of the units. After a beam has been placed to the end units, tap the beam down at both ends with a rubber mallet to help drive the beam end clip tabs into the end frame post slots to secure the beam to the end frame (see figure 1). **Note:** If the beam end clip tabs become bent due to mishandling, it may be necessary to adjust the tabs back to their proper form. Place a plastic push clip into the hole of the beam end clip, then tap the plastic clip with a mallet to drive it into the hole of the end frame post to secure the beam to the end frame (see figure 1).

The completed unit should have four (4) levels evenly spaced for maximum stability. Although the beams are adjustable in height, it's recommended to evenly space them so that the stability of the unit is not compromised. Tie bars are used to assist with a heavy load. Insert three (3) tie bars to each level by aligning the holes located on the ends of the tie bar, to the holes located on both ends and center of the inside bottom edge of the beams (see figure 2). Use the nuts and bolts provided to properly fasten.

After all beams are in place, place the wire deck shelving on each level. (see figure 3).

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<th>Should you have any comments, damage, missing parts, or problems with assembly of this unit please feel free to contact our manufacturing facility at, (773) 475-5137 for customer service. To obtain replacement parts, please provide the following information:</th>
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**ITM/ART. #566085**

**Made in USA**

**Edsal Manufacturing Co., Inc.**

**Chicago, IL**